Global Institute of Textile Academy - (GITA)

QUALITY CERTIFICATE

Date :
Name of Company :
Product :
Tested Date :
Total Quantity :
Customer Name & Destination :

ITEM	TEST RESULTS	REMARKS
A. Count (Ne)		
B. CV%		
C. TM		
D. TPI Actual		
E. TPI CV%		
F. Unevenness%		
- U% CVm		
- Thin (-50)		
- Thick (+50)		
- Neps (+200)		
- Total		
- Q 95% +/-		
G. Sensitivity Faults		
- Thin (-30)		
- Thick (+35)		
- Neps (+140)		
- Total		
H. Hairiness		
I. Classmate		
- Neps		
- Small slub		
- Long thick		
- Objectionable faults		
J. Splice Strength %		
K. Single Compound Dye Test		
L. Blending at (Draw frame/Blow room)		
M Type of Fiber/Manufacture/Origin		
N. - Cotton		
O. - Polyester		
P. - Viscose		
Q Type of Clearer Used at winding		
R. Over all Mill Grade(A^+/A/B/C)		
S. Final Quality Qualification(A^{++}/A^+/A/B)		

Global Institute of Textile Academy - (GITA)

Following parameter are considering for over all Mill Grade:

1. House keeping
2. Machinery conditions
3. Type of Maintenance.
4. Awareness of technological competence of Technical personal.
5. Operators work Culture

Grades

A^+ = Excellent (Quality Consistence and Seldom complaints)

A = Good (marginal variation in quality may receive complaints but negligible)

B = Average (No consistence in Yarn quality. Need to improve all areas)

Final Quality Qualification Base on:

A^{++} =
- Contamination free
- Single compound Dye guarantee
- Quality of cone yarn below 10% Uster statistics
- Knitting speed can go max 35 m/min
- Waste % below 2% at weaving and knitting
- Seldom winding faults Negligible.

A^+ =
- Contamination free guarantee
- Single compound Dye guarantee
- Quality of cone yarn below 15% Uster statistics
- Knitting speed can go max 30 m/min
- Waste % below 3% at weaving and knitting
- Less winding faults.

A =
- Contamination free guarantee
- Single compound Dye guarantee
- Quality of cone yarn below 25% Uster statistics
- Knitting speed can go max 30 m/min
- Waste % below 3% at weaving and knitting
- On and off may get Winding faults.

B =
- Uster below 50% average quality but end uses are different.

Approved by – GITA